

National Crane Series 900A

Product Guide



Features

Boom

The 31.4~m~(103~ft) four-section boom allows the operator to perform more lifts without the use of a jib, reducing setup time and improving efficiency.



Outriggers

"A" frame main outriggers with 21 ft span. RSOD 16 ft out and down, rear stabilizers for standard behind-cab mount.



Two-speed auger option

Available on the 990A, the 14,000 ft/lb two-speed drive auger with a maximum digging radius of 39 ft gives your crane enhanced working capabilities.

Controls are located at the operator's console and hose slider on boom.

Auger flighting is available.

Easy Glide boom wear pads

Reduce the conditions that cause boom chatter and vibration resulting in smoother crane operation.



Features



Performance you can rely on

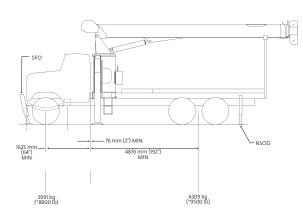
- The Series 900A is standard with 375°non-continuous rotation.
- Burst of speed winch provides faster winch payout and pickup of unloaded cable.
- The stronger standard torsion box improves rigidity, reduces truck frame flex and reduces the need for counterweight.
- A control knob located on the swing motor brake release valve can be easily adjusted to the crane operator's swing speed preference.
- Bearings on the boom and retract cables can be greased through access holes in the boom side plates.
- Number of internal boom parts has been reduced, deceasing service time when rebuilding the machine.
- Standard on the 900A, internal anti-two block wire routing eliminates the external reel and wire, removing the possibility of snagging reel or wire on obstructions and causing damage.
- Painting crane components before assembly reduces the possibility of rust, improves serviceability and enhances the appearance of the machine.
- A removable winch allows the internal telescoping cylinder to be removed quickly, without dismantling the boom.
- Speedy-reeve boom tip and sheave blocks simplify rigging changes by decreasing the time needed to change line reeving.

Contents

Mounting configurations	5
Specifications	G
Capacities	8
Dimensions	12
Accessories	13

Mounting configurations

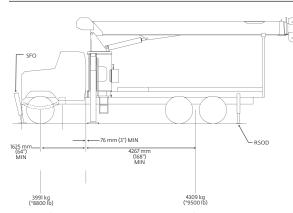
The configurations are based on the Series 900A with an 85% stability factor. The complete unit must be installed in accordance with factory requirements and a test performed to determine actual stability and counterweight requirements since individual truck chassis vary.



Configuration 1 – 9103A with SFO (Extended front frame rails required for SFO installation.)

Working area	360°
Gross Axle Weight Rating Front	
Gross Axle Weight Rating Rear	15 422 kg (34,000 lb)
Gross Vehicle Weight Rating	22 679 kg (50,000 lb)
Wheelbase	650 cm (256 in)
Cab to Axle/trunnion (CA/CT)	488 cm (192 in)
Frame Section Modulus (SM) under crane: 758 MPa (110,00	00 PSI) 327 cm ³ (20 in ³)
Frame Section Modulus (SM) over rear stabilizers: 758 MPa	(110,000 PSI) 245 cm ³ (15 in ³)
Stability Weight, Front	
Stability Weight, Rear	4309 kg (9500 lb) minimum*
Estimated Average Final Weight	19 459 kg (42,900 lb)
Estimated Average Final Weight	19 459 kg (42,900 lb)

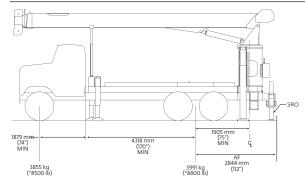
This mount requires front stabilizer for full capacity 360° around the truck. Front stabilizer gives the machine a solid base, helping the operator control loads. This configuration requires a 6,71 m (22 ft) bed.



Configuration 2 – 990A with SFO (Extended front frame rails required for SFO installation.)

Working area	360°
Gross Axle Weight Rating Front	7257 kg (16,000 lb)
Gross Axle Weight Rating Rear	15 422 kg (34,000 lb)
Gross Vehicle Weight Rating	22 679 kg (50,000 lb)
Wheelbase	
Cab to Axle/trunnion (CA/CT)	427 cm (168 in)
Frame Section Modulus (SM) under crane: 758 MPa (110,000 P	SI) 327 cm ³ (20 in ³)
Frame Section Modulus (SM) over rear stabilizers: 758 MPa (110	0,000 PSI) 245 cm ³ (15
in³)	
Stability Weight, Front	1 kg (8800 lb) minimum*
Stability Weight, Rear	9 kg (9500 lb) minimum*
Estimated Average Final Weight	18 551 kg (40,900 lb)

This configuration allows the installation of the 990A on a chassis by using a subbase for a 6,10 m (20 ft) bed or a different subbase for a 6,71 m (22 ft) bed. This mount requires front stabilizer for full capacity 360° around the truck. Front stabilizer gives the machine a solid base, helping the operator control loads.



Configuration 3 - Rear Mount

Working area	360°
Gross Axle Weight Rating Front	7257 kg (16,000 lb)
Gross Axle Weight Rating Rear	18 143 kg (40,000 lb)
Gross Vehicle Weight Rating	25 401 kg (56,000 lb)
Wheelbase	
Cab to Axle/trunnion (CA/CT)	MINIMUM 432 cm (170 in)
Frame Section Modulus (SM) under crane: 758 MPa (1	110,000 PSI) 260 cm ³ (15.9 in ³)
Stability Weight, Front	3855 kg (8500 lb) minimum*
Stability Weight, Rear	3991 kg (7000 lb) minimum*
Estimated Average Final Weight	19 504 kg (43,000 lb)

This configuration allows the rear-mount installation of the Series 900A. This configuration is 360° stable and allows the effective use of close working area to lift the heavier capacity loads. Maximum bed length is 4,87 m (16 ft).

Notes:

- Gross Vehicle Weight Rating (GVWR) is dependent on all components of the vehicle (axles, tires, springs, frame, etc.) meeting manufacturers' recommendations; always specify GVWR when purchasing trucks
- Diesel engines require a variable speed governor and energize-to-run fuel solenoid for smooth crane operation; electronic fuel injection requires EET engine remote throttle
- All mounting data is based on a National Series 900A with an 85 percent stability factor
- The complete unit must be installed in accordance with factory requirements, and a test performed to determine actual stability and counterweight requirements per SAE J765; contact the factory for details
- Transmission neutral safety interlock switch is required with optional remote control

Series 900A 5

^{*}Estimated axle scale rates prior to installation of crane, stabilizers and subbase for 85% stability.

Specifications

Boom and jib combinations data

8,38 m - 27,58 m (27 ft 6 in - 90 ft 6 in) four-section boom **9FJ44M** 7,62 m - 13,41 m (25 ft - 44 ft) two-section jib

Model 9103A – Equipped with a 9,37 m - 31,4 m (30 ft 9 in - 102 ft 10 in) four-section boom. This model can be equipped with a 7,62 m - 13,41

9,37 m - 31,34 m (30 ft 9 in - 102 ft 10 in) four-section boom 9FJ44M 7,62 m - 13,41 m (25 ft - 44 ft) two-section jib



Note: Maximum tip height is measured with outriggers/stabilizers fully extended.

m (25 ft - 44 ft) two-section jib. Maximum tip height with 13,41 m (44 ft) jib is 47,24 m (155 ft).

Specifications

900A winch data

- All winch pulls and speeds in this chart are shown on the fourth layer
- Winch line pulls would increase on the first, second and third layers
- Winch line speed would decrease on the first, second and third layers
- Winch line pulls may be limited by the winch capacity or the ANSI 5 to 1 cable safety factor
- Hook blocks are rated at maximum capacity for the block. Do not exceed rated cable pull with any block.

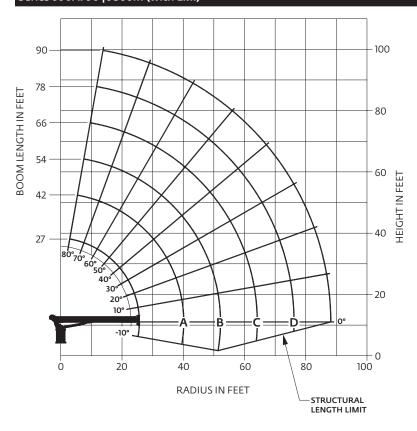
I	1 part line	2 part line	3 part line	4 part line	5 part line	6 part line	7 part line
				A CONTRACTOR OF THE PARTY OF TH			
	MAX. PULL 7700 lb	MAX. PULL 15,400 lb	MAX. PULL 23,100 lb	MAX. PULL 30,800 lb	MAX. PULL 38,500 lb	MAX. PULL 46,200 lb	MAX. PULL 52,000 lb

Winch	Cable supplied	Avg. breaking strength	Lift and speed	Lift and speed	Lift and speed	Lift and speed	Lift and speed	Lift and speed	Lift and speed
Standard planetary winch	9/16 in diameter rotation resistant	17 463 kg (38,500 lb)	3492 kg (7700 lb) 41 m/min (135 fpm)	6985 kg (15,400 lb) 20 m/min (68 fpm)	10 477 kg (23,100 lb) 13 m/min (45 fpm)	13 970 kg (30,800 lb) 10 m/min (34 fpm)	17 463 kg (38,500 lb) 8 m/min (27 fpm)	20 955 kg (46,200 lb) 7 m/min (23 fpm)	23 586 kg (52,000 lb) 5 m/min (19 fpm)
With "Burst of Speed" winch	Same as corresponding cable data shown above		1360 kg (3000 lb) 62 m/min (206 fpm)	2721 kg (6000 lb) 31 m/min (103 fpm)	4082 kg (9000 lb) 19,51 m/min (64 fpm)	5443 kg (12,000 lb) 15 m/min (51 fpm)	6803 kg (15,000 lb) 12 m/min (41 fpm)	8164 kg (18,000 lb) 10 m/min (34 fpm)	9525 kg (21,000 lb) 8 m/min (29 fpm)

Winch	Bare drum pull	Allowable cable pull
With standard rotation resistant rope	4627 kg (10,200 lb)	3493 kg (7700 lb)

Block Type	Rating	Weight
Downhaul Weight	3,49 t (3.85 USt)	68 kg (150 lb)
1 Sheave Block	10,48 t (11.55 USt)	138 kg (305 lb)
2 Sheave Block	17,46 t (19.25 USt)	161 kg (355 lb)
3 Sheave Block	27,22 t (30 USt)	260 kg (575 lb)

Series 990A: 90 ft boom (with LMI)



CAUTION:

- Do not operate crane booms, jib extensions, any accessories or loads within 3 m (10 ft) of live power lines or other conductors of electricity.
- Jib and boom capacities shown are maximum for each section.
- Do not exceed capacities at reduced radii
- Load ratings shown on the load rating charts are maximum allowable loads with the outriggers properly extended on a firm, level surface and the crane leveled and mounted on a factory recommended truck.
- Always level the crane with the level indicator located on the crane.
- The operator must reduce load to allow for factors such as wind, ground conditions, operating speeds and their effects on freely suspended loads.
- Overloading this crane may cause structural collapse or instability.
- Weights on any accessories attached to the boom or loadline must be deducted from the load chart capacities.
- Do not deadhead lineblock against boom tip when extending boom or winching up.
- Keep at least three wraps of loadline on drum at all times.
- Use only specified cable with this machine.

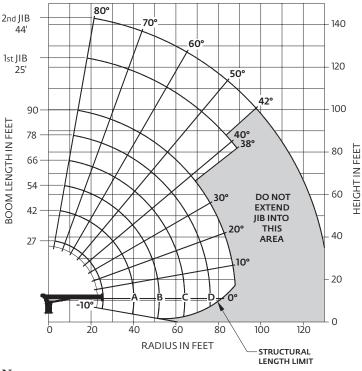
Load chart

LOAD RADIUS (FEET)	LOADED BOOM ANGLE	27 ft BOOM (lb)	LOADED BOOM ANGLE	A 42 ft BOOM (Ib)	LOADED BOOM ANGLE	B 54 ft BOOM (Ib)	LOADED BOOM ANGLE	66 ft BOOM (Ib)	LOADED BOOM ANGLE	D 78 ft BOOM (Ib)	LOADED BOOM ANGLE	90 ft BOOM (lb)
5	77	52,000										
8	70.5	36,600										
10	66	31,300	75	27,300	79	25,600						
12	60.5	26,600	72	23,400	77	21,900						
14	55.5	22,300	69	20,500	74	20,400	78	18,300				
16	50	20,000	66	18,200	72.5	17,000	76	15,900	78.5	14,900		
20	38.5	15,500	59.5	15,000	67.5	14,800	72.5	13,800	75.5	12,700	78	11,600
25			51.5	11,700	61.5	11,300	68	11,200	71.5	10,500	74.5	9400
30			41.5	9450	55	9200	62.5	9200	67.5	8800	71	7900
35			30	7450	48.5	7650	58	7400	64	7350	68	6800
40					41	6400	52.5	6200	59.5	6050	64.5	5950
45					31.5	5200	46.5	5300	55	5100	61	5000
50					17.5	4150	40	4550	50.5	4450	57	4350
55							32.5	3750	45	3850	53	3800
60							22	2850	39.5	3300	48.5	3350
65									33	2750	44	2900
70									24.5	2150	39	2450
75									11	1250	33.5	2050
80											26.5	1650
85											16.5	1050
	0	7100	0	3400	0	1900	0	900				

Note:

- 1. Capacities do not exceed 85% stability.
- 2. Shaded areas are structurally limited capacities.

Series 990A: 90 ft boom with 44 ft jib



CAUTION:

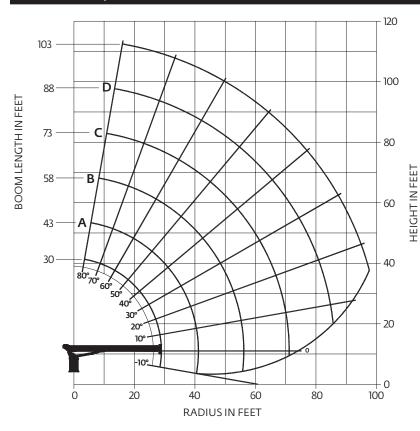
- Do not operate crane booms, jib extensions, any accessories or loads within 3 m (10 ft) of live power lines or other conductors of electricity.
- Jib and boom capacities shown are maximum for each section.
- Do not exceed capacities at reduced radii
- Load ratings shown on the load rating charts are maximum allowable loads with the outriggers properly extended on a firm, level surface and the crane leveled and mounted on a factory recommended truck.
- Always level the crane with the level indicator located on the crane.
- The operator must reduce load to allow for factors such as wind, ground conditions, operating speeds and their effects on freely suspended loads.
- Overloading this crane may cause structural collapse or instability.
- Weights on any accessories attached to the boom or loadline must be deducted from the load chart capacities.
- Do not exceed jib capabilities at any reduced boom lengths.
- Do not deadhead lineblock against boom tip when extending boom or winching up.
- Keep at least three wraps of loadline on drum at all times.
- Use only specified cable with this machine.

Notes

- 1. Operate with jib by radius when main boom is fully extended. If necessary increase boom angle to maintain loaded radius.
- 2. Operate with jib by boom angle when main boom is not fully extended. Do not exceed rated jib capacities at any reduced boom lengths.

Load chart D LOADED 27 ft LOADED LOADED LOADED LOADED LOADED LOAD LOADED 25 ft LOADED 44 ft 90 ft 42 ft BOOM 54 ft BOOM 66 ft BOOM 78 ft BOOM BOOM ANGLE BOOM воом BOOM ANGLE (lb) ANGLE ANGLE ANGLE ANGLE (FEET) ANGLE ANGLE 52,000 4850 77 5 3300 77 30 75 8 70.5 35,900 35 72.5 4350 3250 26,900 73 30,600 79 25,300 40 3200 10 70 3900 66 12 60.5 25,900 72 23,000 77 21,600 45 67 3500 71 3050 55.5 21.600 69 20.100 74 20.100 78 18.100 50 2750 14 64.5 3150 69 16 50 19,300 17,800 72.5 16,700 76 15,700 78.5 14,700 55 61.5 2800 66.5 2400 66 20 38.5 14,800 59.5 14,600 14.500 72.5 13.600 75.5 12.500 78 11.500 60 2500 2150 67 5 59 64 25 51.5 11,300 61.5 11,000 68 11,000 71.5 10,300 74.5 9300 65 56 2200 61.5 1900 30 41.5 9050 55 8900 62.5 9000 67.5 8600 71 7800 70 52.5 1750 59 1700 56.5 35 30 7050 48.5 7350 58 7200 64 7150 68 6700 75 49 1400 40 41 6100 52.5 6000 59.5 5850 64.5 5850 80 45.5 1100 54 1400 45 31.5 4900 46.5 5100 55 4900 61 4900 85 42 800 51.5 1250 50 17.5 3850 40 4350 50.5 4250 57 4250 90 38 550 48 1000 55 32 5 3550 45 3650 53 3700 95 45 800 60 39.5 48.5 3250 100 3100 42 2550 2800 65 33 44 70 24.5 1950 39 2350 Note: 1050 1950 75 1. Capacities do not exceed 11 33 5 80 26.5 1550 85% stability. 16.5 85 950 2. Shaded areas are structurally 6400 3000 0 0 0 1600 0 700 limited capacities. ADD TO CAPACITIES WHEN NO JIB STOWED (lb) 200 700 400 300 200 100

Series 9103A: 103 ft boom (with LMI)



CAUTION:

- Do not operate crane booms, jib extensions, any accessories or loads within 3 m (10 ft) of live power lines or other conductors of electricity.
- Jib and boom capacities shown are maximum for each section.
- Do not exceed capacities at reduced radii
- Load ratings shown on the load rating charts are maximum allowable loads with the outriggers properly extended on a firm, level surface and the crane leveled and mounted on a factory recommended truck.
- Always level the crane with the level indicator located on the crane.
- The operator must reduce load to allow for factors such as wind, ground conditions, operating speeds and their effects on freely suspended loads.
- Overloading this crane may cause structural collapse or instability.
- Weights on any accessories attached to the boom or loadline must be deducted from the load chart capacities.
- Do not deadhead lineblock against boom tip when extending boom or winching up.
- Keep at least three wraps of loadline on drum at all times.
- Use only specified cable with this machine.

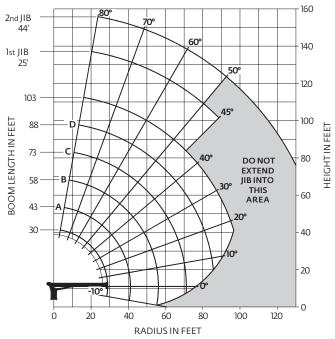
Load chart

LOAD RADIUS (FEET)	LOADED BOOM ANGLE	30 ft BOOM (Ib)	LOADED BOOM ANGLE	A 43 ft BOOM (Ib)	LOADED BOOM ANGLE	B 58 ft BOOM (Ib)	LOADED BOOM ANGLE	C 73 ft BOOM (Ib)	LOADED BOOM ANGLE	D 88 ft BOOM (Ib)	LOADED BOOM ANGLE	103 ft BOOM (Ib)
5	78.5	52,000										
8	72.5	35,700										
10	68.5	29,900	75.5	27,000	80	25,400						
12	64.5	25,600	72.5	23,100	78	21,700						
14	60	22,100	69.5	20,200	76	19,800	79.5	18,100				
16	55.5	19,800	67	17,900	74	16,800	78	15,700	80	14,600		
20	45	15,200	60.5	14,600	69	14,200	74	13,000	77.5	12,000	80	10,800
25			52	11,400	63.5	11,000	70	10,500	74	9700	77	9350
30			42.5	9100	57.5	8950	65.5	8700	70.5	8050	74.5	7400
35			32.5	7100	52.5	7350	62	7150	67.5	6700	71.5	6300
40					45.5	6100	57	5950	64	5750	68.5	5400
45					38	4950	52	5050	60	4900	65.5	4750
50					28	3900	46.5	4300	56	4250	62	4150
55							40.5	3500	52	3600	59	3600
60							34	2900	47.5	3050	55.5	3150
65									42.5	2500	52	2700
70									37.5	2050	48	2300
<i>7</i> 5									31	1650	44	1900
80											39.5	1500
85											34.5	1150
	0	5350	0	2800	0	1250						

Note:

- 1. Capacities do not exceed 85% stability.
- 2. Shaded areas are structurally limited capacities.

Series 9103A: 103 ft boom with 14 ft jib



Note

- 1. Operate with jib by radius when main boom is fully extended. If necessary increase boom angle to maintain loaded radius.
- 2. Operate with jib by boom angle when main boom is not fully extended. Do not exceed rated jib capacities at any reduced boom lengths.

CAUTION:

- Do not operate crane booms, jib extensions, any accessories or loads within 3 m (10 ft) of live power lines or other conductors of electricity.
- Jib and boom capacities shown are maximum for each section.
- Do not exceed capacities at reduced radii
- Load ratings shown on the load rating charts are maximum allowable loads with the outriggers properly extended on a firm, level surface and the crane leveled and mounted on a factory recommended truck.
- Always level the crane with the level indicator located on the crane.
- The operator must reduce load to allow for factors such as wind, ground conditions, operating speeds and their effects on freely suspended loads.
- Overloading this crane may cause structural collapse or instability.
- Weights on any accessories attached to the boom or loadline must be deducted from the load chart capacities.
- Do not exceed jib capabilities at any reduced boom lengths.
- Do not deadhead lineblock against boom tip when extending boom or winching up.
- Keep at least three wraps of loadline on drum at all times.
- Use only specified cable with this machine.

Load chart

LOAD RADIUS (FEET)	LOADED BOOM ANGLE	30 ft BOOM (lb)	LOADED BOOM ANGLE	A 43 ft BOOM (lb)	LOADED BOOM ANGLE	B 58 ft BOOM (Ib)	LOADED BOOM ANGLE	C 73 ft BOOM (lb)	LOADED BOOM ANGLE	D 88 ft BOOM (Ib)	LOADED BOOM ANGLE	103 ft BOOM (Ib)
5	78.5	52,000										
8	72.5	34,850										
10	68.5	29,050	75.5	26,400	80	24,950						
12	64.5	24,750	72.5	22,500	78	21,250						
14	60	21,250	69.5	19,600	76	19,350	79.5	17,750				
16	55.5	18,950	67	17,300	74	16,350	78	15,350	80	14,300		
20	45	14,350	60.5	14,000	69	13,750	74	12,650	<i>7</i> 7.5	11,700	80	10,550
25			52	10,800	63.5	10,550	70	10,150	74	9400	77	9100
30			42.5	8500	57.5	8500	65.5	8350	70.5	7750	74.5	7150
35			32.5	6500	52.5	6900	62	6800	67.5	6400	71.5	6050
40					45.5	5650	57	5600	64	5450	68.5	5150
45					38	4500	52	4700	60	4600	65.5	4500
50					28	3450	46.5	3950	56	3950	62	3900
55							40.5	3150	52	3300	59	3350
60							34	2550	47.5	2750	55.5	2900
65									42.5	2200	52	2450
70									37.5	1750	48	2050
75									31	1350	44	1650
80											39.5	1250
85											34.5	900
	0	4500	0	2200	0	800						
CAPA WHEN	ADD TO ACITIES NO JIB (ED (Ib)	850		600		450		350		300		250

LOA RADI (FEE	US	LOADED BOOM ANGLE	25 ft JIB (Ib)	LOADED BOOM ANGLE	44 ft JIB (Ib)
30)	76.5	3950		
35		74.5	3450	76.5	2550
40)	72	3050	75	2500
45	,	70	2600	73	2450
50)	67.5	2250	71	2250
55	,	65	1950	69	1850
60)	62.5	1800	67	1650
65	,	60	1550	64.5	1350
70)	57.5	1300	62.5	1200
75		54.5	1100	60	1050
80)	51.5	900	58	950
85	;	48.5	700	55.5	900
90)	45.5	450	53	750
95	,			50.5	600

Note:

- 1. Capacities do not exceed 85% stability.
- 2. Shaded areas are structurally limited capacities.

Dimensions

Series	Retracted length	Extended length	G	Dry weight	w/oil weight*
*990A	27 ft 6 in	90 ft 6 in	238 cm (94 in)	9536 kg (21,025 lb)	9802 kg (21,610 lb)
**9103A	30 ft 9 in	102 ft 10 in	269 cm (106 in)	10 047 kg (22,150 lb)	10 312 kg (22,735 lb)

* Includes standard 20 ft subbase ** Includes standard 22 ft subbase R 1371 mm (54.00") Tailswing Maintain clearance for tail swing 1134 mm (44.66") 559 mm (22.0") 9103A: 30'-9" Retracted- 102'-2" Extended (9,37 m - 31,34 m) 990A: 27'-6" Retracted- 90'-6" Extended (8,38 m - 27,58 m) 80° **16**10 : : 3024 mm (119.06") 2297 mm (90.44") 2097 mm (82.57") 2345 mm (92.32") 1826 mm (71.89") 1720 mm (67.72") 1006 mm (39.61") 314 mm. (12.35") 457 mm (18.00") - 534 mm (21.04") 1053 mm (41.44") 1260 mm (49.63") 646 mm (25.44") 1016 mm (40.00") rame height 1231 mm (48.57") Ground level 215 mm (8.47") Penetration 978 mm (38.49") 370 mm (14.56") Clearance 1100 mm (43.31") –229 mm (9.00") 1208 mm (47.56")

457 mm (18.00")

Accessories

Radio Remote Controls -

Eliminate the handling and maintenance concerns that accompany cabled remotes. Operate to a range of about 76 m (250 ft), varying with conditions.

• RB4R (R4 functions)

Heavy-duty Personnel Basket -

544 kg (1200 lb) capacity steel basket with safety loops for two passengers. Gravity leveling 183 cm x 107 cm (72 in x 42 in) platform. Fast attachment and secure locking systems. Load chart must show 1043 kg (2300 lb) minimum to operate this accessory.

• BSA-1

• BSA-R1 (provides rotation)

• BSAY-1

• BSAY-2

Hydraulic Oil Cooler -

Automatic, self-contained radiator system with electric fans cools oil under continuous operation.

• OC

Single Front Outrigger -

Center front stabilizer with a 25 in vertical stroke

• SFO

Spanish-Language Danger Decals,

• SDD • SOM

Control Knobs, and Operators' Manuals

13 Series 900A

Notes

Notes

Series 900A 15



Regional headquarters

Manitowoc - Americas Manitowoc, Wisconsin, USA

Tel: +1 920 684 6621 Fax: +1 920 683 6277

Shady Grove, Pennsylvania, USA

Tel: +1717 597 8121 Fax: +1717 597 4062 Manitowoc - Europe, Middle East, Africa

Ecully, France

Tel: +33 (0)4 72 18 20 20 Fax: +33 (0)4 72 18 20 00 Manitowoc - Asia Pacific

Shanghai, China Tel: +86 21 6457 0066 Fax: +86 21 6457 4955

Regional offices

AmericasPortugalBrazilBaltarAlphavilleRussiaMexicoMoscowMonterreyU.A.E.ChileDubaiSantiagoU.K.Buckingham

Europe, Middle East, Africa

Asia - Pacific **Czech Republic** Australia Netvorice Brisbane France Melbourne Sydney Baudemont China Cergy Beijing Decines Germany Chengdu Guangzhou Langenfeld India Hungary Delhi Budapest Hyderabad Italy Pune Lainate Korea Netherlands Seoul Breda **Philippines** Poland Makati City Warsaw

Singapore

Factories
Brazil
Alphaville
China
TaiAn
Zhangjiagang
France
Charlieu
La Clayette

Moulins

Germany

Wilhelmshaven

India Pune Italy Niella Tanaro Portugal

Baltar Fânzeres **Slovakia** Saris **USA** Manitowoc Port Washington

Shady Grove

make it necessary that we reserve the right to make specification, equipment, and price changes without notice. Illustrations shown may include optional equipment and accessories and may not include all standard equipment.

This document is non-contractual. Constant improvement and engineering progress